

EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS) pl. M. Skłodowskiej-Curie 5, 60-965 Poznań

# **COURSE DESCRIPTION CARD - SYLLABUS**

Course name		
Simulation of production processes		
		Course
Field of study		Year/Semester
Product Lifecycle Engineering		2/3
Area of study (specialization)		Profile of study
		general academic
Level of study		Course offered in
Second-cycle studies		English
Form of study		Requirements
full-time		elective
		Number of hours
Locturo	Laboratory classes	Other (e.g. enline)

Lecture 10 Tutorials Laboratory classes 10 Projects/seminars 10 Other (e.g. online)

### Number of credit points

2

Lecturers

Responsible for the course/lecturer: Jacek Diakun, Ph.D.

Responsible for the course/lecturer:

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Faculty of Mechanical Engineering

Piotrowo Street No 3, 60-965 Poznań

Prerequisites

Principles of production management and processes improvement. Principles of statistics.



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### **Course objective**

The objective of the course is to familiarize the students with application of simulation method to production processes with emphasis on processes improvement.

### **Course-related learning outcomes**

#### Knowledge

Understanding of usage of simulation method for processes improvement. Knows stages of simulation study. Awareness of advantages and disadvantages of simulation method.

#### Skills

Simulation model building and its verification and validation. Input data analysis for simulation purpses. Design and conducting of simulation experiment. Output data analysis of stochastic simulation.

### Social competences

Communication with specialists from the company (i.e. processes owners) in order to acquisition of data necessary for simulation. Presentation of simulation project outcomes for company managers.

### Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows: Lecture: colloquium at the end of the course.

Laboratory: assessments of part of the work according to the simulation study stage.

Project: assessment of the project results.

### **Programme content**

Lecture:

Introduction to simulation. Simulation as research method. Contextes of term "simulation". Types of simulation. Algorithm of discrete-event simulation. Stages of simulation study.

Problem formulation. Types of simulation models. Simulation model building. Verification and validation of simulation model.

Input data for production processes simulation. Statistical input data analysis for simulation purposes.

Design of simulation experiment.

Analysis of simulation output data.

Analysis of selected case studies.

Laboratory:

Algorithm of discrete-event simualtion.

Model building, its verification and validation.



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Input data analysis for simulation.

Output data analysis of stochastic simulation.

Design and conducting of factor experiment simulation.

Project:

Conducting of simulation project within student groups.

### **Teaching methods**

Lecture with on-line examples. Laboratory. Project

#### Bibliography

Basic

Robinson, Simulation. The Practice of Model Development and Use, Wiley 2004.

Banks, Carson, Nelson, Nicol, Discrete-Event System Simulation, Prentice Hall, 2000.

Beaverstock, Greenwood, Nordgren, Applied Simulation. Modeling and Analysis using FlexSim, BookBaby, 2018.

Additional

FlexSim simulation software manual (on-line)

Materials from "Winter Simulation Conference" (sections: "Introductory Tutorials", "Manufacturing Applications"

#### Breakdown of average student's workload

	Hours	ECTS
Total workload	50	2,0
Classes requiring direct contact with the teacher	30	1,0
Student's own work (literature studies, preparation for	20	1,0
laboratory classes/tutorials, preparation for tests/exam, project		
preparation) <sup>1</sup>		

<sup>1</sup> delete or add other activities as appropriate



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